

Unidirectional Flushing Chart for Velocity Requirements

Pipe Diameter		Flow Required for Debris 0.91 L/sec or 3.0 ft/sec		Flow Required for Biofilm 1.5 m/sec or 5.0 ft/sec	
mm	inch	LPM	GPM	LPM	GPM
50	2	108	30	360	50
75	3	241	70	415	110
100	4	430	120	720	200
150	6	1060	280	1680	440
200	8	1780	470	2880	784
250	10	2780	735	4560	1224
300	12	4000	1057	6720	1764

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